



Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
							Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	6 pcs	2/25/19		0.00	0.00	Packaging 1 - 1	
120	QC 4	6 pcs	2/25/19		0.00	0.00	QC 4 - 26	
							QC 4 - 28	
							QC 4 - 42	
							QC 4 - 58	
							QC 4 - 6	
							QC 4 - 69	APR 01 2019 9:59 DAS 69
							QC 4 - 9	
							QC 4 - 46	APR 01 2019 9:59 DAS 69
130	Packaging 3-1 - Stock - B4B	6 pcs	2/25/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	
							Packaging 3 - 18 - B4B	
							Packaging 3 - 19 - B4B	
							Packaging 3 - 20 - B4B	
							Packaging 3 - 21 - B4B	
							Packaging 3 - 22 - B4B	
							Packaging 3 - 23 - B4B	
							Packaging 3 - 24 - B4B	
							Packaging 3 - 25 - B4B	
							Packaging 3 - 26 - B4B	
							Packaging 3 - 27 - B4B	
							Packaging 3 - 28 - B4B	
							Packaging 3 - 29 - B4B	
							Packaging 3 - 30 - B4B	
							Packaging 3 - 31 - B4B	
							Packaging 3 - 32 - B4B	
							Packaging 3 - 33 - B4B	
							Packaging 3 - 34 - B4B	
							Packaging 3 - 35 - B4B	DAS 21 APR 01 2019 9:59
135	DC - 1 - B4B	6 pcs	2/25/19		0.00	0.00	DC - 1 - B4B	
							DC - 2 - B4B	APR 01 2019 9:59
140	QC 21 - FG	6 pcs	2/25/19		0.00	0.00	QC 21 - FG - 21	
							QC 21 - FG - 70	APR 01 2019 9:59

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP DSI 9815-011 Location: _____
 135 - Photocopy blue file and create labels as per PPP DSI 9815-011 chg 001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-5A	Bolt	24 Ea (4 ea)	110-Packaging 1 - Pick Kit	5140392 x32 515569 8 x 8
MS20426AD3-5	Rivet	48 Ea (8 ea)	110-Packaging 1 - Pick Kit	514533
NAS1149D0432J	Washer	24 Ea (4 ea)	110-Packaging 1 - Pick Kit	5096756
D5713-041	Receptacle Assembly	24 pcs (4 ea)	120-QC 4	5156238X3 5156235 21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-5A	24	225	0
	MS20426AD3-5	48	1,107	0
	NAS1149D0432J	24	415	0
120-QC 4	D5713-041	24	337	0

Part Specifications

Specifications could not be found.

Plex 3/4/19 12:40 PM Dart.Quirion.Sonia